



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<p>(54) Title: <b>GAS-SEPARATING FILTER</b></p> <div data-bbox="354 1081 1347 1291"></div> <p>(57) Abstract</p> <p>A gas-separating filter assembly (10) has cooperating hydrophobic (30, 38) and hydrophilic (18) membranes. Hydrophilic membrane (18) separates inlet chamber (20) from outlet chamber (22). Two vent openings (28, 36) are in housing (12) adjacent inlet chamber (20) for venting same. First vent opening (28) is upstream of hydrophilic membrane (18) and adjacent inlet port (24) joined in fluid flow communication with inlet chamber (20). Second vent opening (36) is at the opposite end of inlet chamber (20). Each vent opening (28, 36) is covered by hydrophobic membranes (30, 38), respectively. Substantially all gas and air is separated from the liquid flow by passage adjacent to hydrophobic membrane (30), with passage through hydrophilic membrane (18) disposed downstream thereof desirably providing redundant filtering action for consistent and reliable operation.</p>		

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**GAS-SEPARATING FILTER****Field Of The Invention**

5 This invention relates generally to filter  
devices and, more particularly, to an intravenous gas-  
separating filter device employing a hydrophobic  
membrane which is configured for use such that  
substantially all gas is separated and vented at the  
hydrophobic membrane. This device can include a  
10 hydrophilic membrane for particulate filtering and  
redundancy of the gas-separating function.

**Background Of The Invention**

15 When fluids, such as blood, plasma, or other  
solutions, are introduced into the body intravenously,  
it is important to remove any gas or air suspended in  
the fluid and thereby eliminate any risk of an embolism  
from gas or air reaching the patient. The removal of  
such gas or air from the fluid is typically accomplished  
20 by use of a gas-separating filter.

The typical features of intravenous gas-  
separating filters include an inlet chamber and an  
outlet chamber separated by a hydrophilic membrane. The  
hydrophilic membrane permits the passage of liquid and  
25 prevents the passage of gas. Thus, liquid passes  
through the hydrophilic membrane from the inlet chamber  
to the outlet chamber while gas is retained in the inlet  
chamber and vented to atmosphere.

30 In some constructions, a hydrophobic membrane  
is employed in connection with a vent in the inlet  
chamber in order to vent the gas which collects in the  
inlet chamber. See for example U.S. Patent Nos.  
4,906,260, 4,190,426, and 3,854,907.

35 It is desirable to configure an intravenous  
gas-separating filter device so that it will start up

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(conventionally referred to as "priming") and function in any orientation relative to the ground. A relatively low internal volume device having an inlet chamber with a minimal volume is preferable in order to minimize the amount of air that must be initially vented from the inlet chamber. In use, a low internal volume filter can be quickly primed and initially vented.

In the prior art, gas-separating filter devices are dependent upon the integrity of the hydrophilic membrane separating the inlet chamber from the outlet chamber. A disintegration or absence of the hydrophilic membrane in prior art filters would cause them to malfunction. It would be desirable to construct a filter that would continue to filter air or gas from the liquid in the event of disintegration or absence of the hydrophilic membrane. It would be desirable to separate gas and air from liquid in the inlet chamber prior to its passage through the hydrophilic membrane, thereby desirably providing a redundant filtering action for consistent and reliable operation.

#### Summary Of The Invention

The gas-separating filter device in accordance with the present invention is configured for highly reliable and consistent filtering of gas and air. Significantly, this is achieved by providing a hydrophobic membrane in operative association with a vent opening, with control of liquid flow cooperating with the venting arrangement to substantially completely effect filtering and venting of all gas through the vent opening. While it is presently preferred that the present filter also be provided with a hydrophilic membrane to facilitate particulate filtering, it is specifically contemplated that gas separation be

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substantially completely effected without reliance upon the hydrophilic membrane.

The filter device in accordance with the illustrated embodiment of the invention includes a filter housing having a cover portion and a base portion in confronting relationship with each other. A hydrophilic filter membrane is interposed between the cover and base portions of said housing and thereby defines an inlet chamber and an outlet chamber. An inlet port is joined in fluid flow communication with the inlet chamber. An outlet port is joined in fluid flow communication with the outlet chamber.

A first vent opening communicates with the inlet chamber upstream of the hydrophilic filter membrane for venting gas from liquid passing through the filter assembly. A hydrophobic filter membrane is positioned adjacent to said vent opening for preventing liquid from flowing through the vent opening while permitting gas flow therethrough so that gas is separated from liquid flow.

A second vent opening communicates with the inlet chamber substantially adjacent the hydrophilic membrane downstream of the first vent opening. A second hydrophobic filter membrane is adjacent the second vent opening for permitting flow of gas (but not liquid) therethrough and thereby initially venting air from the inlet chamber during initial flow of liquid into the filter assembly.

The separation of gas from liquid flowing adjacent the first vent opening is promoted by a relatively narrow liquid flow region adjacent the first vent opening. A weir element may optionally be employed to define the narrow liquid flow region.

In an alternative aspect of the invention, at least one stand-off projection on the exterior of the

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housing is positioned in proximity to the vent openings to inhibit exterior blockage of the openings.

Preferably, a pair of stand-off projections are positioned in flanking relationship to the vent openings.

In a preferred embodiment, the filter assembly is substantially disc-shaped. Inlet and outlet ports are diametrically opposed on opposite ends of the housing. The first and second vent openings are generally aligned with the inlet and outlet ports. The stand-off projections are generally aligned with the inlet and outlet ports in flanking relationship to the vent openings. The hydrophilic filter membrane is D-shaped.

In another aspect of the invention, the filter assembly has a separation chamber having a vent opening wherein the back pressure in the filter combined with the narrow flow region in the separation chamber and a sufficient residence time within the chamber cause all gas in the fluid/gas mixture to pass through the vent opening.

Other features and advantages of the present invention will become readily apparent from the following detailed description, the accompanying drawings, and the appended claims.

#### Brief Description Of The Drawings

FIG. 1 is a perspective view of a intravenous gas-separating filter device in accordance with the invention;

FIG. 2 is an exploded perspective view of the filter device shown in FIG. 1;

FIG. 3 is a cross-sectional view taken along the line 3-3 in FIG. 1;

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FIG. 4 is a cross-sectional view taken along the line 4-4 in FIG. 1;

FIG. 5 is a cross-sectional elevational view of a model filter device in accordance with the invention;

FIG. 6 is a cross-sectional view taken along the line 6-6 in FIG. 5;

FIG. 7. is a model filter device as shown in FIG. 5 wherein a gas film is venting; and

FIG. 8 is a model filter device as shown in FIG. 5 wherein a gas bubble is venting.

#### Detailed Description Of The Invention

The following is a detailed description of the invention. The detailed description is not intended to be an exhaustive description of all embodiments within the scope of the invention and is not intended to limit the scope of the claims to the disclosed embodiments. Other embodiments within the scope of the claims will be apparent to those skilled in the art.

Referring to FIGS. 1 and 2, the gas-separating filter assembly 10 in accordance with the invention includes a filter housing 12 comprising a cover portion 14 and a base portion 16 which are fitted together in confronting relationship with each other. Preferably, the cover and base portions are constructed from a rigid, clear plastic material such as an acrylic polymer. However, any rigid transparent material suitable for medical use can be used.

A hydrophilic filter membrane 18 is interposed between the cover 14 and base 16 portions. Preferably, the hydrophilic filter membrane is a polycell foam material such as Supor material sold by Gelman Sciences, Inc. of Ann Arbor, Michigan. However, any hydrophilic membrane material permitting passage of liquid and

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preventing passage of gas suitable for medical use can be used. In a preferred embodiment, the hydrophilic filter membrane 18 is generally D-shaped, as shown in FIG. 2.

5 Referring to FIG. 3, the hydrophilic filter membrane 18 is secured to the base portion 16. The filter membrane 18 may be heat sealed to the base portion 16 or with an adhesive suitable for medical use. The hydrophilic filter membrane 18 divides the housing  
10 12 into an inlet chamber 20 and an outlet chamber 22.

Referring to FIG. 4, a plurality of upstanding ribs 23 extend upwardly from the base portion 16 to support the hydrophilic filter membrane 18. A plurality of grooves 25 are defined between the ribs 25 to receive  
15 fluid in the outlet chamber 22 and direct it to an outlet port 26 (FIGS. 2 and 3).

Referring to FIG. 3, an inlet port 24 is defined on one end of the base portion 16. The inlet port 24 is joined in fluid communication with the inlet  
20 chamber 20. An outlet port 26 is defined at the opposite end of the base portion 16. The outlet port 26 is joined in fluid communication with the grooves 25 of the outlet chamber 22. Thus, the inlet 24 and outlet 26 ports accommodate the flow of liquid through the filter  
25 assembly 10 from the inlet port 24 to the outlet port 26.

In a current embodiment, the disc-shaped filter housing is approximately 1-5/16 inches in diameter and 5/32 inches thick. The inner diameter of  
30 the inlet port is approximately 1/8 inches and the inner diameter of the outlet port is approximately 3/32 inches. The inlet and outlet ports may be configured to fit as luer fittings (not illustrated) or tube fittings.

A first vent opening 28 is defined in the  
35 cover portion 14 adjacent the inlet port 24 (FIG. 3).



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In a current embodiment, the first vent opening 28 is provided with a diameter of 0.051 inches, with a 5 degree taper, as shown. The first vent opening 28 communicates with the inlet chamber 20 at a location that is upstream of the hydrophilic filter membrane 18. Liquid entering the inlet chamber 20 passes by the first vent opening 28 before it flows to the hydrophilic filter membrane 18.

A first hydrophobic filter membrane 30 is positioned adjacent the first vent opening 28 (FIG. 3). Preferably, the first hydrophobic membrane 30 is one manufactured from Teflon™ fibers. However, any hydrophobic membrane material that permits the passage of gas and prevents the passage of liquid and is suitable for medical use can be used. The first hydrophobic filter membrane 30 is secured to the cover portion 14 by heat sealing the components or with an adhesive suitable for medical use.

The first hydrophobic filter membrane 30 permits the passage of gas therethrough out of the inlet chamber 20 through the first vent opening 28. Thus, gas is separated from liquid flow at the first vent opening 28 prior to flow of the liquid to the hydrophilic filter membrane 18.

In a preferred embodiment, referring to FIG. 3, the inlet chamber 20 defines a relatively narrow liquid flow region 32 adjacent the first vent opening 28. A narrow liquid flow region causes any gas or air entrapped in the liquid flow to pass adjacent the first hydrophobic membrane 30 and through said first vent opening 28. The depth of the liquid flow region 32 may be in the range of about 0.015 inches to about 0.060 inches and preferably is about 0.045 inches.

In an alternative embodiment, the narrow liquid flow region 32 may be defined in part by an

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upstanding weir 34 element (shown in phantom lines in FIG. 3).

5 A second vent opening 36 is defined in the cover portion 14 adjacent the hydrophilic filter membrane 18. Preferably, the vent opening 36 also has a diameter on the order of 0.051 inches, with a 5 degree taper. A second hydrophobic filter membrane 38 is secured, for example heat-sealed, to the cover portion 14 and extends across said second vent opening 36 for  
10 permitting passage of gas and preventing passage of liquid therethrough.

The second vent opening 36 permits the quick evacuation of air in the inlet chamber 20 during the initial introduction of fluid into the filter assembly  
15 10. Preferably, the second vent opening 36 is positioned in the inlet chamber 20 at an end opposite the location of the first vent opening 28.

Stand-off projections 40 are located on the exterior of the cover portion 14 in flanking  
20 relationship to the vent openings 28 and 36. The stand-off projections 40 inhibit exterior blockage of the vent openings 28 and 36 when the filter assembly 10 is placed adjacent the skin of the patient or another surface which may potentially cover or block the vent openings  
25 28 and 36.

The construction of the housing 12 and the outlet port 26, an external or internal restrictor or a valve can create a back pressure within the filter assembly 10. Preferably, the back pressure is in the  
30 range of 5-15 psig or, more preferably, 10-11 psig. Preferably the resulting flow rate is in the range of 0.1 cc/hour to 400 cc/hour thus creating sufficient residence time within the filter assembly 10 to substantially separate all gas from the liquid and pass  
35 the gas through the first vent opening 28. Concomitant

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with the back pressure in the filter, the required vent pressure in the vent membrane is adjusted to provide ready venting. This adjustment is made by controlling the porosity of the vent membrane to contain the fluid and vent the air by back pressure. In some cases, a bacteria barrier is also effected. In a preferred embodiment, the porosity is. 45 microns.

In operation, the filter assembly 10 is connected to an intravenous solution supply at the inlet port 24. An intravenous catheter device (not illustrated) is connected to the outlet port 26. Liquid flows into the inlet port 24 and through the filter device 10. The filter device 10 is self-priming and functional in any orientation. When liquid initially flows into the filter assembly 10, air is purged from the inlet chamber 20 through the first and second vent openings 28 and 36. As liquid enters the inlet chamber 20, it passes adjacent the first hydrophobic member 30 adjacent the first vent opening 28. The combination of a sufficient back pressure, residence time and narrow fluid flow region 32 adjacent the first vent opening 28 forces all gas or air entrapped in the fluid to pass through the first hydrophobic member 30 and out of the first vent opening 28. Thus, the hydrophilic membrane 18 acts as a redundant filter means providing a back-up filtering function within the filter assembly.

The principle of the invention is described below quantitatively with reference to a model filter as illustrated in FIG. 5-8.

Referring to FIGS. 5 and 6, the model filter 100 has a separation chamber 103 having rectangular cross-section of length L, height H and width W. The fluid retentive membrane at vent 102 permits venting of gas while retaining fluid at a given back pressure  $P_b$ . A fluid/gas mixture flows from right to left through the

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separation chamber 103. A gas element 104 is shown entering the separation chamber 103 at the bottom of the separation chamber 103.

The following notation for various parameters is used in the model and indicated in FIGS. 5-8:

- 5                     $Q_{GV}$  = volumetric flow rate of gas through the vent 102
- 10                    $V_{GV}$  = velocity of gas through vent
- $Q_{F/G}$  = volumetric flow rate of liquid/gas mixture through the filter 100
- 15                    $V_{GN}$  = velocity of gas normal to liquid/gas flow and toward vent membrane 102
- $P_B$  = back pressure
- 20                    $C_m$  = a constant characterizing the vent membrane
- $T_1$  = time for the gas element 104 to travel to and through vent member 102
- 25                    $T_2$  = time for the liquid/gas mixture to travel through the separation chamber 103

30                   For complete venting of gas from the separation chamber 103, the time  $T_1$  for the gas element 104 to travel to and through the vent membrane 102 must be less than the time  $T_2$  for the gas/liquid mixture to travel through the separation chamber 103. The gas can

35                   vent as a film extending across the height  $H$  of the chamber 103 or as a bubble, as discussed below.

                  A gas film 106 extending across the height  $H$  of the chamber 103 is illustrated in FIG. 7. In such case,  $V_{GV} = V_{GN}$ .

40                   For any filter member characterized by a constant  $C_m$ , the following holds true:

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$$Q_{GV} = C_m (\text{Area}) (\text{Pressure Differential})$$

or

$$Q_{GV} = C_m WL P_B$$

Therefore,

$$V_{GV} = \frac{Q_{GV}}{WL} = C_m P_B$$

and the time  $T_1$  for the gas element 104 of the film 106 in FIG. 7 to travel across the separation chamber 103 and through the vent 102 is as follows:

$$T_1 = \frac{H}{V_{GV}} = \frac{H}{C_m P_B}$$

The time  $T_2$  for the liquid/gas mixture to travel through the separation chamber 103 is a function of  $V_{F/G}$  and  $L$ . Therefore,

$$T_2 = \frac{L}{V_{F/G}} = \frac{L}{\frac{Q_{F/G}}{HW}} = \frac{LHW}{Q_{F/G}}$$

Since  $T_1$  must be less than  $T_2$ , then

$$\frac{H}{C_m P_B} < \frac{LHW}{Q_{F/G}} \text{ or } \frac{1}{C_m P_B} < \frac{LW}{Q_{F/G}}$$

This is the relationship between parameters for film venting of a filter device in accordance with the invention.

Referring to FIG. 8 for the case of bubble venting,  $V_{GV}$  depends upon where the bubble 108 is located. When it is against the vent 102,  $V_{GV} = V_{GV}$  as in the case of film venting discussed above.

When the bubble 108 is in the fluid and spaced from the vent 102, it has a  $V_{GV}$  denoted  $V_B$ .  $V_B$  is determined by turbulence, fluid deflection, natural migration of gas toward the vent, and orientation with respect to gravity. The bubble 108 must travel a distance  $H-D$  at a velocity  $V_B$  in order to reach the vent 102 and then travel through the vent 102 a distance  $D$  in order to pass from the separation chamber 103 through the vent 102. Therefore, the time  $T_1$  for the bubble to travel to and through the vent member 102 is as follows:

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$$T_1 = \frac{H-D}{V_B} + \frac{D}{V_{GV}} = \frac{H-D}{V_B} + \frac{D}{C_m P_B}$$

$T_1$  must be less than  $T_2$ , as discussed above.

$$T_2 = \frac{LHW}{Q_{F/G}}. \text{ Since } T_1 < T_2, \text{ then}$$

$$\frac{H-D}{V_B} + \frac{D}{C_m P_B} < \frac{LHW}{Q_{F/G}}$$

This is the relationship between parameters for bubble venting of a filter device in accordance with the invention.

Note that when  $H = D$ , then film venting occurs and the above relationship between parameters for bubble venting reduces to the relationship between parameters for film venting, i.e.  $\frac{1}{C_m P_B} < \frac{LW}{Q_{F/G}}$ .

The velocity  $V_B$  of the bubble can be increased by directing flow of fluid/gas mixture against the vent 102 with ramps, weirs, etc.  $V_B$  can be optimized empirically.

Better venting can be achieved by increasing  $T_2$  relative to  $T_1$ . This can be achieved by reducing  $H$  or  $Q_{F/G}$ , and/or increasing  $V_B$ ,  $C_m$ ,  $P_B$ ,  $L$  or  $W$ .

Film venting is not sensitive to orientation relative to gravity and is easier to control than bubble venting.

In an anticipated embodiment of a filter in accordance with the invention, a saline solution is the anticipated fluid in a filter having the following parameters:

30	$H$	=	.031 inches
	$C_m$	=	$\frac{.55 \text{ Free } L}{\text{min-cm}^2\text{-Psi}} = 19.6 \times 10^3 \frac{\text{cc at 10 Psi}}{\text{Hr-cm}^2}$
	$P_B$	=	10 Psi
35	$Q_{F/G}$	=	500 cc/hr
	$L$	=	.2 inches = .508 cm
	$W$	=	.1 inches = .254 cm

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Thus, for film venting,

$$T_1 = \frac{1}{C_m P_b} = 5.1 \times 10^{-6} \text{ Hr}$$

and

5  $T_2 = \frac{LW}{Q_{F/G}} = 2.6 \times 10^{-4} \text{ Hr}$

$T_1$  is less than  $T_2$ , which should vent, and has been tested to do so.

10 For bubble venting, controlling the parameters to fall within the ranges shown below is the anticipated construction for filters for medical use and should provide complete venting:

H: .010-0.50 inches  
 W: 0.20-1.00 inches  
 15 L: 0.1-6.00 inches  
 $P_b$ : 2-20 Psig  
 $C_m$ : 1-52 Free liters  
           min-cm<sup>2</sup>-10 Psi  
 D: .001-.050 inches  
 20  $Q_{F/G}$ : .1-1000 cc/hr  
 $V_b$ : 0-4.4 x 10<sup>5</sup> cm/min

25 The filter of the present invention can be used in a variety of medical applications where fluids are administered, as for example, in the intravenous administration of blood, plasma, drugs or saline.

30 From the foregoing, it will be observed that numerous modifications and variations can be effected without departing from the true spirit and scope of the novel concept of the present invention. It is to be understood that no limitation with respect to the specific embodiment is intended or should be inferred. The disclosure is intended to cover by the appended claims all such modifications as fall within the scope of the claims.

35

WHAT IS CLAIMED IS:

1. A gas separating filter assembly comprising:

5 a filter housing including a cover portion and a base portion positioned in confronting relationship with each other, said housing including an inlet chamber and an outlet chamber downstream of and in fluid communication with said inlet chamber;

10 an inlet port joined in fluid flow communication with said inlet chamber and an outlet port joined in fluid flow communication with said outlet chamber accommodating flow of liquid through said filter assembly;

15 a first vent opening defined by said housing and communicating with said inlet chamber for venting gas from liquid passing through said filter assembly; and

20 a first hydrophobic filter membrane positioned within said housing adjacent said first vent opening for preventing liquid from flowing through said first vent opening while permitting gas flow therethrough, said inlet chamber and said vent opening cooperating so that substantially all gas is separated from liquid flow  
25 through said filter assembly by passing through said hydrophobic filter membrane and said first vent opening prior to flow of the liquid from said inlet chamber to said outlet chamber and out of said filter assembly.

30 2. A gas separating filter assembly in accordance with claim 1 wherein said housing defines a second vent opening communicating with said inlet chamber downstream of said first vent opening; and

35 said filter assembly includes a second hydrophobic filter membrane positioned within said



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housing adjacent said second vent opening for permitting flow of gas therethrough during initial flow of liquid into said filter assembly.

5                   3.    A gas separating filter assembly in accordance with claim 1 wherein said inlet chamber defines a relatively narrow liquid flow region adjacent said first vent opening for promoting separation of gas from liquid flowing through said filter assembly,  
10                   wherein the depth of said liquid flow region is in the range of about 0.015 inches to about 0.060 inches.

                  4.    A gas separating filter assembly in accordance with claim 3 wherein said liquid flow region  
15                   is defined in part by an upstanding weir element.

                  5.    A gas separating filter assembly in accordance with claim 1 including at least one stand-off projection on the exterior of said housing in proximity  
20                   to said first vent opening to inhibit exterior blockage of said opening.

                  6.    A gas separating filter assembly in accordance with claim 1, including a hydrophilic filter  
25                   membrane interposed between said cover and base portions of said housing so that said inlet chamber is disposed upstream of said hydrophilic filter membrane, and said outlet chamber is disposed downstream of said hydrophilic filter membrane.

30                   7.    A gas separating filter assembly in accordance with claim 6 wherein said hydrophilic filter membrane is D-shaped.

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8. A gas separating filter assembly in accordance with claim 2 wherein said inlet and outlet ports are diametrically opposed on opposite ends of said housing, and said first and second vent openings are generally aligned with said inlet and outlet ports.

9. A method of separating gas from liquid through use of a filter assembly in accordance with claim 1 including flowing liquid through said filter assembly at a flow rate between about 0.1 cc/hour to about 400 cc/hour to create sufficient residence time of liquid within said filter assembly to separate substantially all gas from the liquid and pass said gas through said first vent opening.

10. A method of separating gas from liquid in accordance with claim 9 including the further step of providing said first vent opening with a diameter of about 0.051 inches.

11. A method in accordance with claim 9 wherein the vent pressure internal to the filter and the resistance of the vent to the passage of air are selected to provide ready venting.

12. A gas separating filter assembly comprising:

a separation chamber for receiving a flow of fluid/gas mixture and separating the gas from the liquid in said mixture, said separation chamber having an effective length L, an effective height H, and an effective width W; said separation chamber being defined by a floor, two side walls and a ceiling;

said ceiling being a fluid retentive membrane having said length L and said width W, said

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fluid retentive membrane being a gas separation filter for permitting the passage of gas therethrough while preventing the passage of liquid therethrough when said liquid/gas mixture is at a pressure  $P_B$ ;

5                   said liquid/gas mixture having a volumetric flow rate  $Q_{F/G}$  and a velocity  $V_{F/G}$  through said separation chamber;

                  said gas having a volumetric flow rate  $Q_{GV}$  and a velocity  $V_{GV}$  through said filter;

10                   said filter being characterized by a constant  $C_m$  that equals  $\frac{Q_{GV}}{WLP_B}$ ;

                  said liquid/gas mixture having gas bubbles, said gas bubbles having a diameter  $D$ , said  
15                   bubbles having a velocity  $V_B$  normal to the flow of the liquid/gas mixture and toward said membrane;

                  said filter device being configured wherein

20                    $\frac{H-D}{V_B} + \frac{D}{C_m P_B}$  is less than  $\frac{LHW}{Q_{F/G}}$

13. A gas separating filter assembly in accordance with claim 12 wherein said height  $H$  is in the range of about .010 inches to about .50 inches.

25

14. A gas separating filter assembly in accordance with claim 12 wherein said width  $W$  is in the range of about .20 inches to about 1 inch.

30

15. A gas separating filter assembly in accordance with claim 12 wherein said length  $L$  is in the range of about 0.1 inches to about 6 inches.

16. A gas separating filter assembly in  
35                   accordance with claim 12 wherein said pressure  $P_B$  is in the range of about 2 Psig to about 20 Psig.

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17. A gas separating filter assembly in accordance with claim 12 wherein said  $C_n$  is in the range of about 1 Free liters to about 52 Free liters.  
min-cm<sup>2</sup>-10 Psi min-cm<sup>2</sup>-10 Psi

5

18. A gas separating filter assembly in accordance with claim 12 wherein said D is in the range of about .001 inches to about .050 inches.

10

19. A gas separating filter assembly in accordance with claim 12 wherein said  $Q_{F/G}$  is in the range of about .1 cc/hr to about 1000 cc/hr.

15

20. A gas separating filter assembly in accordance with claim 12 wherein said  $V_b$  is in the range of zero to about  $4.4 \times 10^5$  cm/min.

20

21. A gas separating filter in accordance with claim 12 wherein D equals H.

20

22. A gas separating filter assembly comprising:

25 a separation chamber for receiving a flow of liquid/gas mixture and separating the gas from the liquid in said mixture, said separation chamber having a relatively narrow flow region and a vent opening adjacent said chamber for permitting gas to exit said chamber while retaining liquid within said chamber, said flow having a residence time within said chamber and adjacent said vent, said residence time being sufficient to permit all gas passing through said chamber to exit through said vent.

30

23. A gas separating filter assembly comprising:

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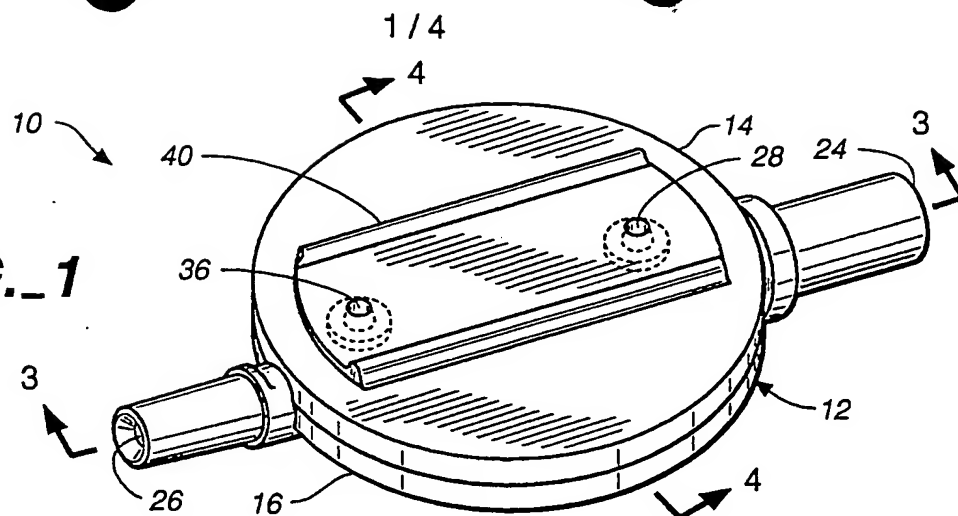
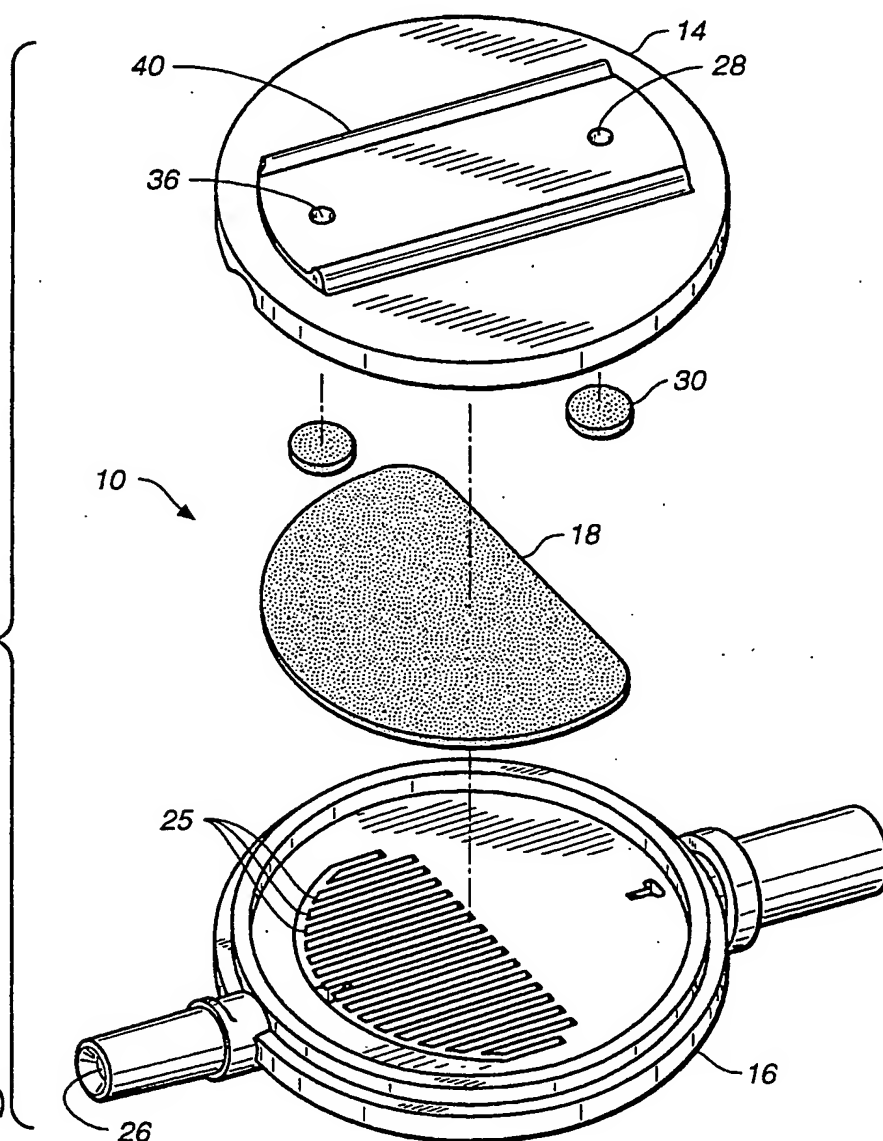
a filter housing including a cover portion and a base portion positioned in confronting relationship with each other and defining a separation chamber having a relatively narrow fluid flow region;

5 an inlet port joined in fluid flow communication with said chamber and an outlet port joined in fluid flow communication with said chamber accommodating flow of a liquid/gas mixture through said filter assembly;

10 a vent opening defined by said housing and communicating with said narrow flow region for venting gas from said liquid/gas mixture flowing through said filter assembly, said vent opening being configured wherein all liquid/gas mixture flowing through said  
15 filter device passes adjacent said vent opening; and

a membrane means extending across said vent opening for drawing gas from said liquid/gas mixture and retaining all liquid in said mixture within said chamber as said mixture passes adjacent said vent;

20 said flow of liquid/gas mixture having a sufficient back pressure and residence time in said narrow flow region wherein all gas in said liquid/gas mixture in said filter device is drawn through said vent opening as said mixture passes through said narrow flow  
25 region.

**FIG. 1****FIG. 2**

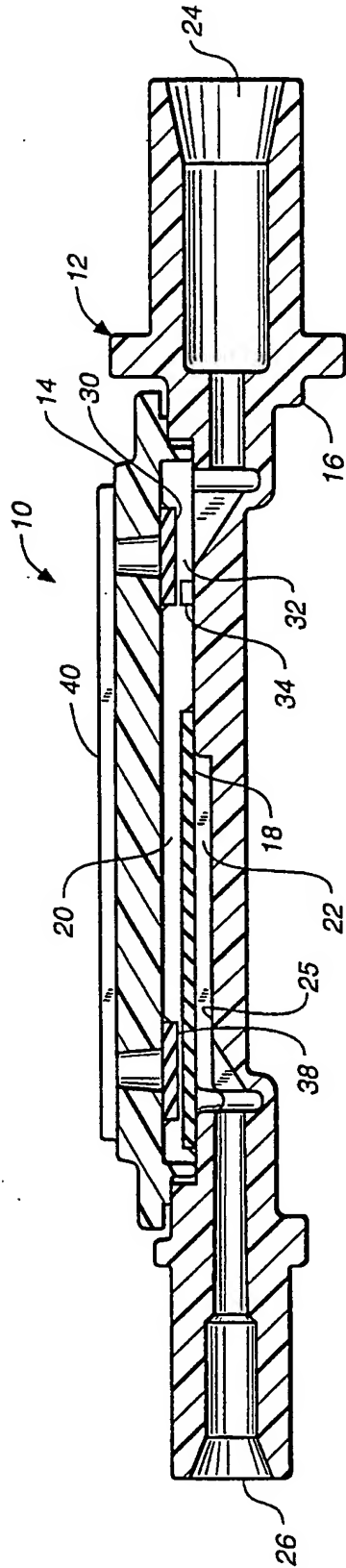


FIG. 3

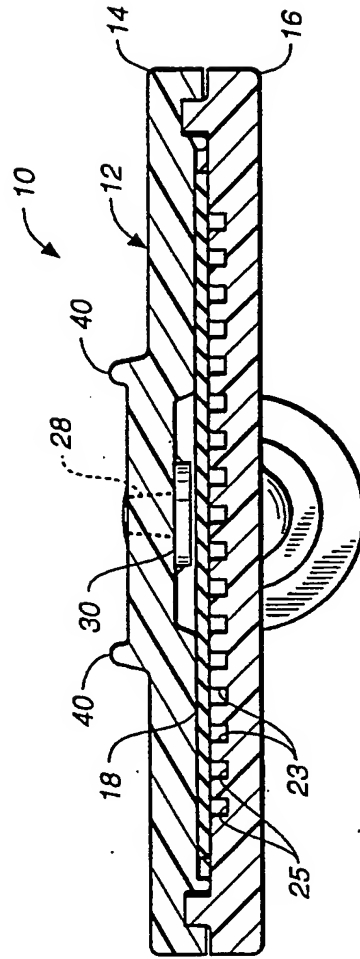
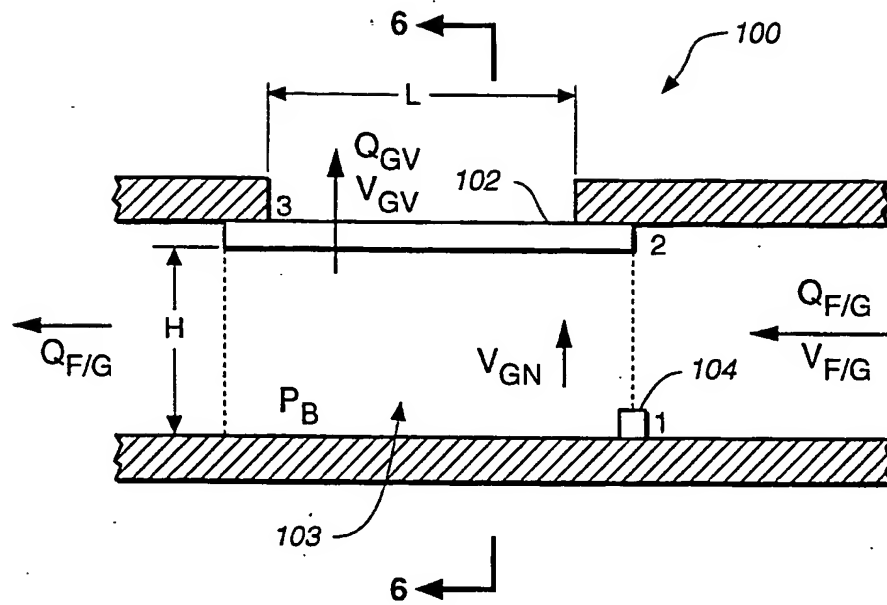
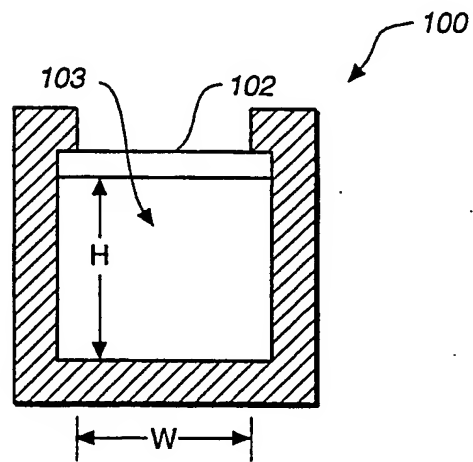
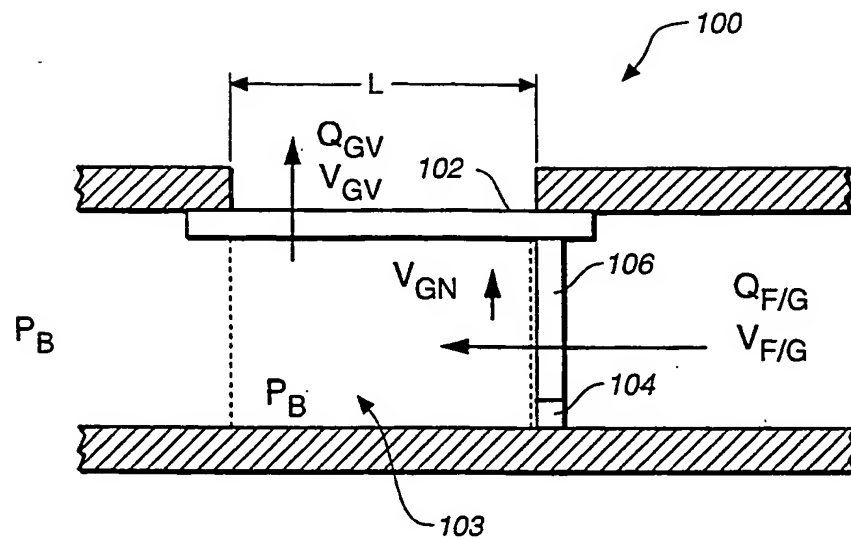


FIG. 4

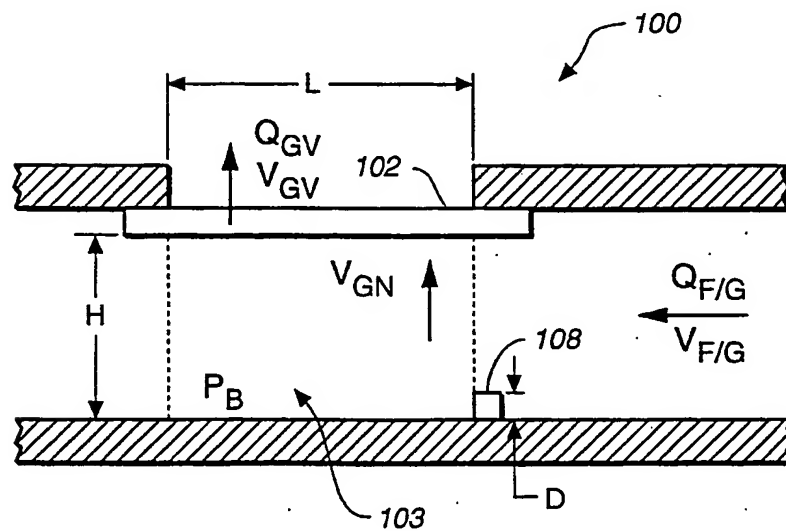
3 / 4

**FIG.\_5****FIG.\_6**





**FIG.\_7**



**FIG. 8**

## INTERNATIONAL SEARCH REPORT

International application No.  
PCT/US94/09118

## A. CLASSIFICATION SUBJECT MATTER

IPC(5) : B01D 19/00

US CL : 95/46; 96/6; 55/321

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 95/46, 241, 260, 279; 96/6, 189, 219; 55/301, 321, 482

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

NONE

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
<u>X</u> Y	US, A, 3,803,810 (ROSENBERG) 16 APRIL 1974, the entire document.	1-2, 5-6, 8-9, 12, 22 3-4, 7, 10-11, 13-21, 23
A	US, A, 3,905,905 (O'LEARY ET AL) 16 September 1975.	1-23
A	US, A, 4,177,149 (ROSENBERG) 04 December 1979.	1-23
A	US, A, 4,190,426 (RUSCHKE) 26 February 1980.	1-23
A	US, A, 4,294,594 (SLOANE, JR. ET AL) 13 October 1981.	1-23

☒ Further documents are listed in the continuation of Box C.
 ☐ See patent family annex.

* Special categories of cited documents:	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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*L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	*Z* document member of the same patent family
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*P* document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

17 OCTOBER 1994

Date of mailing of the international search report

22 NOV 1994

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## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US94/09118

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US, A, 4,906,260 (EMHEISER ET AL) 06 March 1990.	1-23